

PROTEQ™ APH8400

Polypropylene Homopolymer

Marplex Australia Pty. Ltd.

Message:

PROTEQ™ APH8400 is a medium flow 40% heat stabilised talc reinforced grade of polypropylene homopolymer. It is intended for use in applications where high rigidity and heat resistance is required.

General Information			
Filler / Reinforcement	Talc,40% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	High Heat Resistance		
	High Rigidity		
	Homopolymer		
	Medium Flow		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.00 mm)	1.0	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	72		
Shore D, 15 sec	68		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (3.20 mm)	29.0	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	10	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	3200	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	48.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	40	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	250	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.20 mm	137	°C	
1.8 MPa, Unannealed, 3.20 mm	83.0	°C	
CLTE - Flow	6.0E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94

Glow Wire Flammability Index (1.60 mm)	550	°C	AS/NZS 60695.2.12
Injection	Nominal Value	Unit	
Drying Temperature	85.0 to 90.0	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	195 to 215	°C	
Middle Temperature	205 to 225	°C	
Front Temperature	215 to 235	°C	
Processing (Melt) Temp	220 to 270	°C	
Mold Temperature	50.0 to 80.0	°C	
Injection Pressure	60.0 to 140	MPa	
Injection Rate	Moderate		
Back Pressure	0.100 to 0.500	MPa	
Screw Speed	40 to 60	rpm	
Clamp Tonnage	3.0 to 6.0	kN/cm ²	
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	1.3 mm/min		
4.	1.3 mm/min		

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