Absolac® 700

Acrylonitrile Butadiene Styrene Styrolution

Message:

Absolac 700 is a very high gloss grade

General Information			
Features	High Gloss		
Uses	Appliances		
	Stationary Supplies		
	Toys		
	White Goods & Small Appliances		
	Writing Instruments		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (220°C/10.0			
kg)	> 25	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	450	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ¹ (23°C, 6.35 mm)	> 13.0		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	98.0	°C	ASTM D1525 ²
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	98		ASTM D523
NOTE			
1.	0.01 in Notch Radius		
2.	Rate B (120°C/h), Loading 2 (50 N)		

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