## ETILINAS HD4202AA

## High Density Polyethylene

## POLYETHYLENE MALAYSIA SDN BHD

## Message:

ETILINAS HD4202AA is a natural high molecular weight polyethylene designed specifically for extrusion of tough strong ducting used to protect all types of cable. It is based on a special high density copolymer with high resistance to environmental stress cracking and abrasion.

General Information				
Features	High ESCR (Stress Cracking Resistance)			
	High molecular weight	High molecular weight		
	Copolymer			
	Good wear resistance			
Forms	Particle			
Processing Method	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.941	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR)			ISO 1133	
190°C/2.16 kg	0.22	g/10 min	ISO 1133	
190°C/5.0 kg	0.85	g/10 min	ISO 1133	
Environmental Stress-Cracking Resistar	nce			
(F0)	1000	hr	ASTM D1693B	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Yield)	22.0	MPa	ISO 527-2/2	
Tensile Strain (Break)	600	%	ISO 527-2/2	
Thermal	Nominal Value	Unit	Test Method	
Brittleness Temperature	-70.0	°C	ASTM D746	
Vicat Softening Temperature	120	°C	ISO 306/A	
Additional Information				
Density, ISO 1872/1, Annealed: 943 kg/	′m³			
Extrusion	Nominal Value	Unit		
Melt Temperature	200 - 230	°C		
Extrusion instructions				
Suggested Screen Pack: 40/80 Mesh				

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Recommended distributors for this material

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