# Yuyao PBT 3055G30 (FR)

### Polybutylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

#### Message:

Yuyao PBT 3055G30 (FR) is a Polybutylene Terephthalate (PBT) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PBT 3055G30 (FR) include electrical/electronic applications, automotive and engineering/industrial parts. Characteristics include: Flame Rated Flame Retardant Creep Resistant Fatigue Resistant

Good Dimensional Stability

| General Information        |                             |                                  |             |  |  |
|----------------------------|-----------------------------|----------------------------------|-------------|--|--|
| Filler / Reinforcement     | Glass Fiber,30% Filler by W | Glass Fiber,30% Filler by Weight |             |  |  |
| Additive                   | Flame Retardant             | Flame Retardant                  |             |  |  |
| Features                   | Electrically Insulating     |                                  |             |  |  |
|                            | Fatigue Resistant           |                                  |             |  |  |
|                            | Flame Retardant             |                                  |             |  |  |
|                            | Good Creep Resistance       |                                  |             |  |  |
|                            | Good Dimensional Stability  |                                  |             |  |  |
|                            | Good Impact Resistance      |                                  |             |  |  |
|                            | Good Processability         |                                  |             |  |  |
|                            | Halogen Free                |                                  |             |  |  |
|                            | High Heat Resistance        |                                  |             |  |  |
|                            |                             |                                  |             |  |  |
| Uses                       | Automotive Under the Hood   |                                  |             |  |  |
|                            | Connectors                  |                                  |             |  |  |
|                            | Electrical Parts            |                                  |             |  |  |
|                            | Printed Circuit Boards      |                                  |             |  |  |
|                            | Valves/Valve Parts          |                                  |             |  |  |
|                            |                             |                                  |             |  |  |
| Processing Method          | Injection Molding           |                                  |             |  |  |
| Physical                   | Nominal Value               | Unit                             | Test Method |  |  |
| Specific Gravity           | 1.55                        | g/cm³                            | ASTM D792   |  |  |
| Molding Shrinkage - Flow   | 0.50 to 0.80                | %                                | ASTM D955   |  |  |
| Mechanical                 | Nominal Value               | Unit                             | Test Method |  |  |
| Tensile Strength           | 120                         | MPa                              | ASTM D638   |  |  |
| Tensile Elongation (Break) | 3.0                         | %                                | ASTM D638   |  |  |
| Flexural Modulus           | 7500                        | MPa                              | ASTM D790   |  |  |
| Flexural Strength          | 180                         | MPa                              | ASTM D790   |  |  |
| Impact                     | Nominal Value               | Unit                             | Test Method |  |  |

| Notched Izod Impact (Area)             | 10.0          | kJ/m²   | ASTM D256   |
|----------------------------------------|---------------|---------|-------------|
| Thermal                                | Nominal Value | Unit    | Test Method |
| Deflection Temperature Under Load (1.8 |               |         |             |
| MPa, Unannealed)                       | 210           | °C      | ASTM D648   |
| Electrical                             | Nominal Value | Unit    | Test Method |
| Volume Resistivity                     | 1.0E+16       | ohms·cm | ASTM D257   |
| Flammability                           | Nominal Value | Unit    | Test Method |
| Flame Rating                           |               |         | UL 94       |
| 1.60 mm                                | V-0           |         |             |
| 3.20 mm                                | V-0           |         |             |
| Injection                              | Nominal Value | Unit    |             |
| Drying Temperature                     | 115 to 120    | °C      |             |
| Drying Time                            | 6.0 to 8.0    | hr      |             |
| Processing (Melt) Temp                 | 230 to 265    | °C      |             |
| Mold Temperature                       | 60.0 to 100   | °C      |             |
| Injection Pressure                     | 70.0 to 100   | MPa     |             |
|                                        |               |         |             |

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