

KetaSpire® KT-880 CF40

Polyetheretherketone
Solvay Specialty Polymers

Message:

KetaSpire KT-880 CF30 is a high fluidity, 30% carbon fiber reinforced polyether ether ketone (PEEK). When the temperature is close to 300 °C, the mechanical properties of carbon fiber reinforced KetaSpire PEEK reach the highest level in the industry and have the lowest linear thermal expansion coefficient of KetaSpire product series. KetaSpire PEEK is processed according to the highest industry standards and is characterized by various excellent properties, including excellent wear resistance, first-class fatigue resistance, easy melt processing, high purity, excellent resistance to organic matter, acids and alkalis and other chemicals. These characteristics make it very suitable for medical care, transportation, electronics, chemical processing and other industrial applications.

| General Information | |
|------------------------|--|
| Filler / Reinforcement | Carbon fiber reinforced material, 40% filler by weight |
| Features | Good dimensional stability |
| | Electron beam disinfection |
| | Radioactive permeable |
| | Radiation disinfection |
| | Rigidity, high |
| | High strength |
| | Pressure cooker disinfection |
| | Good disinfection |
| | Ethylene oxide disinfection |
| | Anti-gamma radiation |
| | High liquidity |
| | Good chemical resistance |
| | Fatigue resistance |
| | Heat resistance, high |
| | Steam resistance |
| | thermal disinfection |
| Uses | Disinfect with steam |
| | Flame retardancy |
| | Films |
| | Pump parts |
| | Electrical/Electronic Applications |
| | Aircraft applications |
| | Industrial application |
| | Connector |
| | Seals |
| | Oil/Gas Supplies |
| | Surgical instruments |
| | Dental application field |

Medical/nursing supplies
 Medical equipment
 Medical devices

| | |
|-------------------|---|
| RoHS Compliance | Contact manufacturer |
| Appearance | Black |
| Forms | Particle |
| Processing Method | Machining Profile extrusion molding Injection molding |

| Physical | Nominal Value | Unit | Test Method |
|---|-------------------|-------------------|-------------|
| Specific Gravity | 1.46 | g/cm ³ | ASTM D792 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 33000 | MPa | ASTM D638 |
| Tensile Strength | 258 | MPa | ASTM D638 |
| Tensile Elongation ¹ (Break) | 1.6 | % | ASTM D638 |
| Flexural Modulus | 30000 | MPa | ASTM D790 |
| Flexural Strength | 386 | MPa | ASTM D790 |
| Flexural Elongation at Break | 1.8 | % | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 80 | J/m | ASTM D256 |
| Unnotched Izod Impact | 750 | J/m | ASTM D4812 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Annealed) | 332 | °C | ASTM D648 |
| Fill Analysis | Nominal Value | Unit | Test Method |
| Melt Viscosity (400°C, 1000 sec ⁻¹) | 490 | Pa · s | ASTM D3835 |
| Injection | Nominal Value | Unit | |
| Drying Temperature | 150 | °C | |
| Drying Time | 4.0 | hr | |
| Rear Temperature | 365 | °C | |
| Middle Temperature | 370 | °C | |
| Front Temperature | 375 | °C | |
| Nozzle Temperature | 380 | °C | |
| Mold Temperature | 175 - 205 | °C | |
| Injection Rate | Fast | | |
| Screw Compression Ratio | 2.5:1.0 - 3.5:1.0 | | |
| NOTE | | | |

1. 5.0 mm/min

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT