

Elastron® D D300.D40.B

Styrene Butadiene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A hard, black SBS based thermoplastic elastomer (TPE) compound designed for general purpose applications.

Bondable to: PP, EVA, PE

General Information			
Features	Block Copolymer		
	Bondability		
	General Purpose		
	High Hardness		
Uses	General Purpose		
RoHS Compliance	RoHS Compliant		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	40		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	5.10	MPa	
300% Strain	7.20	MPa	
Tensile Strength (Break)	9.50	MPa	ASTM D412
Tensile Elongation (Break)	550	%	ASTM D412
Tear Strength	78.0	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	
Rear Temperature	150 to 170	°C	
Middle Temperature	160 to 180	°C	
Front Temperature	170 to 190	°C	
Nozzle Temperature	180 to 210	°C	
Mold Temperature	25.0 to 50.0	°C	

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