

# Maxxam™ PPH-20C Nat

Polypropylene Homopolymer

PolyOne Corporation

## Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
Filler / Reinforcement	Calcium Carbonate		
	Filler,20% Filler by Weight		
Features	General Purpose		
	Homopolymer		
Uses	Automotive Applications		
	Construction Applications		
	Consumer Applications		
	General Purpose		
	Industrial Applications		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm <sup>3</sup>	ASTM D792
Specific Volume	0.961	cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>1</sup> (230°C/2.16 kg)	11	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.90 to 1.3	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup> (Yield)	30.0	MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	99	%	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Flexural Strength	35.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	37	J/m	ASTM D256A
Unnotched Izod Impact <sup>4</sup> (23°C, 3.18 mm)	450	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	98.9	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ALL)	HB		UL 94
Injection	Nominal Value	Unit	
Mold Temperature	16.0 to 50.0	°C	
NOTE			
1.	Procedure A		
2.	Type I, 51 mm/min		
3.	Type I, 51 mm/min		
4.	Injection Molded		

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

