# Tarnoform® 300 SI

### Acetal (POM) Copolymer

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#### Message:

Tarnoform® 300 SI is an Acetal (POM) Copolymer material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding. Important attributes of Tarnoform® 300 SI are: Flame Rated Chemical Resistant Bacteria Resistant Copolymer Fatigue Resistant Typical applications include: Engineering/Industrial Parts Automotive Plumbing/Piping/Potable Water

General Information				
Features	Acid Resistant			
	Bacteria Resistant			
	Base Resistant			
	Copolymer			
	Fatigue Resistant			
	Good Abrasion Resistance			
	Good Chemical Resistance			
	Good Dimensional Stability			
	Good Electrical Properties			
	High Hardness			
	High Stiffness			
	Low Friction			
	Low Warpage			
	Solvent Resistant			
Uses	Automotive Electronics			
	Automotive Exterior Parts			
	Automotive Under the Hood			
	Bearings			
	Fittings			

Gears

Piping

Pump Parts

Valves/Valve Parts

Wheels

Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	9.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	55.0	MPa	ISO 527-2
Tensile Strain (Break)	75	%	ISO 527-2
Flexural Stress	60.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.2	kJ/m²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa,			
Unannealed)	110	°C	ISO 75-2/A
Vicat Softening Temperature	154	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating (1.00 mm)	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	2.0 to 3.0	hr	
Rear Temperature	180 to 230	°C	
Middle Temperature	180 to 230	°C	
Front Temperature	180 to 230	°C	
Mold Temperature	60.0 to 120	°C	

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#### Recommended distributors for this material

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