

RTP 4409

Polyamide
RTP Company

Message:
Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 50% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.15	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	50	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15900	MPa	ASTM D638
Tensile Strength	234	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	15200	MPa	ASTM D790
Flexural Strength	345	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	130	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1200	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	263	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-40.0	°C	
Processing (Melt) Temp	310 - 343	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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