

# CoREZYN® COR45-BA-199

Vinyl Ester  
Interplastic Corporation

Message:

Interplastic offers vacuum infusion resins with tailored cure times that meet your precise application requirements. Our resins help you make very consistent, high-strength, lightweight parts that increase your product quality. The vacuum infusion process, combined with Interplastic resins, decreases costs for labor, tooling and equipment while substantially reducing styrene emissions, compared to open molding and wet-layout vacuum bagging. Our full line of resins is perfect for a wide range of applications, including marine products and parts, vehicle components, surfboards, swimming pools, turbine rotor blades and more.

Unique Characteristics  
Excellent dimensional stability; FDA-approvable; ingredients conform to CFR21-177.2400

Applications  
Components requiring good corrosion resistance and high-temperature applications

General Information			
Features	Good Corrosion Resistance		
	Good Dimensional Stability		
	High Strength		
	Isophthalic		
Uses	Automotive Applications		
	High Temperature Applications		
	Marine Applications		
	Surfboards		
	Swimming Pools		
Agency Ratings	FDA 21 CFR 177.2400		
Mechanical	Nominal Value	Unit	Test Method
Tensile Elongation (Break, 3.20 mm, Cast)	2.4	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (3.20 mm)	108	°C	ASTM D648
Gel to Peak	8.0 to 15.0	min	
Uncured Properties	Nominal Value	Unit	
Viscosity <sup>1</sup> (25°C, Brookfield HBT)	0.23 to 0.28	Pa · s	
Gel Time	20 to 25	min	
NOTE			
1.	LV#3 @ 60 rpm		

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Recommended distributors for this material

# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

