Flexalloy® 9300-70

Polyvinyl Chloride Elastomer

Teknor Apex Company

Message:

Flexalloy® 9300-70 is a Polyvinyl Chloride Elastomer (PVC Elastomer) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion or injection molding.

Important attributes of Flexalloy® 9300-70 are:

Chemical Resistant

Eco-Friendly/Green

Good Weather Resistance

Heat Resistant

High Molecular Weight

Typical applications include:

Hose/Tubing

Coating Applications

Containers

Sealing Applications

General Information								
Features	Good Thermal Stability							
	Good Weather Resistance Oil Resistant Recyclable Material							
						Ultra High Molecular Weight		
Uses	Coating Applications							
	Hose							
	Seals							
	Tool/Tote Box							
	Tubing							
Forms	Pellets							
Processing Method	Extrusion							
	Injection Molding							
Physical	Nominal Value	Unit	Test Method					
Specific Gravity	1.24	g/cm³	ASTM D792					
Molding Shrinkage - Flow	1.0 to 2.5	%	ASTM D955					
Hardness	Nominal Value	Unit	Test Method					
Durometer Hardness (Shore A, 15 sec)	70		ASTM D2240					
Mechanical	Nominal Value	Unit	Test Method					
Tensile Strength			ASTM D638					
Break	16.4	MPa						
100% Strain	7.58	MPa						

Tensile Elongation (Break)	410	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Compression Set (23°C)	29	%	ASTM D395
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	105	°C	ASTM D794
Brittleness Temperature	-37.0	°C	ASTM D746
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	
Rear Temperature	182 to 199	°C	
Middle Temperature	182 to 199	°C	
Front Temperature	182 to 199	°C	
Mold Temperature	23.9 to 51.7	°C	
Back Pressure	0.345 to 1.03	MPa	
Screw L/D Ratio	20.0:1.0 to 24.0:1.0		
Screw Compression Ratio	2.0:1.0 to 3.0:1.0		

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Recommended distributors for this material

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