

OmniLon™ PA6/6

Polyamide 66
OMNI Plastics, LLC

Message:
General Purpose, Injection Molding Grade, Nylon 66

General Information			
Features	General Purpose		
Uses	General Purpose		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Molding Shrinkage	1.2 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	80.7	MPa	ASTM D638
Tensile Elongation (Break)	12	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	134	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	204	°C	
1.8 MPa, Unannealed, 3.18 mm	65.6	°C	
Melting Temperature (DSC)	260	°C	ISO 3146
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal Method
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	260 to 282	°C	
Middle Temperature	271 to 293	°C	
Front Temperature	271 to 293	°C	
Nozzle Temperature	271 to 293	°C	
Processing (Melt) Temp	271 to 293	°C	
Mold Temperature	26.7 to 82.2	°C	
Back Pressure	0.345	MPa	

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Recommended distributors for this material

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