VICOTE® F810Blk

Polyetheretherketone

Victrex plc

Message:

The VICOTE F808 natural, F809 natural and F810Blk grades have been specifically formulated to provide a resilient coating with high wear and abrasion resistance combined with excellent release properties on ferrous substrates such as carbon and cast steels. These properties are retained at high temperatures where other release coatings would potentially fail. VICOTE dispersions have a low level of extractables. Contact Victrex for further details. VICOTE F808 natural, F809 natural and F810Blk dispersions are aqueous based however there are small amounts of solvents present. Refer to the appropriate MSDS sheet for details.

The VICTREX® PEEK polymer contained in the VICOTE dispersions like other non-coating grades of VICTREX PEEK polymer are thermoplastic in nature and exhibit flow above the melt temperature. When processed using the correct guidelines the coatings will exhibit the excellent properties that VICTREX PEEK polymer is renowned for.

VICOTE products have excellent chemical resistance. Consult the Victrex Chemical Resistance Data brochure for further details.

| General Information | | | | |
|--------------------------------------|------------------------------|------|-------------|--|
| Features | Good Abrasion Resistance | | | |
| | Good Chemical Resistance | | | |
| | Good Wear Resistance | | | |
| | High Heat Resistance | | | |
| | Low Extractables | | | |
| | Resilient | | | |
| | | | | |
| Uses | Coating Applications | | | |
| Agency Ratings | FDA 21 CFR 175.300 | | | |
| Appearance | Black | | | |
| Forms | Liquid | | | |
| Processing Method | Coating | | | |
| | Spraying | | | |
| | | | | |
| Mechanical | Nominal Value | | Test Method | |
| Coefficient of Friction ¹ | 0.090 | | ASTM G133 | |
| Additional Information | Nominal Value | Unit | Test Method | |
| Cross Hatch Adhesion ² | | | ISO 2409 | |
| Aluminum | 0 | | | |
| Mild Steel | 0 | | | |
| Stainless Steel | 0 | | | |
| Direct Impact ³ | | | ISO 6272 | |
| Height | 100.00 | cm | | |
| Indentation depth | 0.50 | cm | | |
| Weight | 2000 | g | | |
| Konig Hardness (40.0 to 50.0 µm) | 2.0 | min | ISO 1522 | |
| NOTE | | | | |
| 1. | Using 250N Load, µm @ 10 min | | | |

| 2. | Rating 0 to 5 |
|----|---------------|
| 3. | Part 1 |

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