

Kingfa JH710 G10

Polycarbonate Alloy

Kingfa

Message:

Kingfa JH710 G10 is a polycarbonate alloy (PC alloy) material, which contains a 10% glass fiber reinforced material. This product is available in North America or Asia Pacific region. The processing method is injection molding.

The main features of Kingfa JH710 G10 are:

flame retardant/rated flame

Flame Retardant

high strength

beautiful

Typical application areas include:

Electrical/electronic applications

printing applications

General Information			
UL YellowCard	E171666-564142		
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	High strength		
	Excellent appearance		
	Flame retardancy		
Uses	Electrical components		
	Printing press		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow (23°C)	0.30 - 0.40	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	84		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	75.0	MPa	ASTM D638
Tensile Elongation ² (Break)	9.0	%	ASTM D638
Flexural Modulus ³	4200	MPa	ASTM D790
Flexural Strength ⁴	105	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm	110	J/m	ASTM D256
23°C, 3.20 mm	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648

0.45 MPa, unannealed, 6.40mm	142	°C	ASTM D648
1.8 MPa, unannealed, 6.40mm	130	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		UL 94
3.00 mm	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	110 - 120	°C	
Drying Time	3.0 - 4.0	hr	
Rear Temperature	230 - 250	°C	
Middle Temperature	235 - 260	°C	
Front Temperature	240 - 270	°C	
Processing (Melt) Temp	235 - 260	°C	
Mold Temperature	80.0 - 110	°C	
Back Pressure	0.300 - 1.00	MPa	
Injection instructions			
Processing Temperature Limit: 280°C Injection Speed: 60 to 80%			
NOTE			
1.	10 mm/min		
2.	10 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		

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