

Westlake LLDPE LF2010

Linear Low Density Polyethylene

Westlake Chemical Corporation

Message:

Westlake LF2010 is a hexene LLDPE with increased stiffness suitable for heavy duty films and shipping sacks. This material contains process aid for improved ease of extrusion, and can be blended with LDPE for strength property enhancements.

Application/Uses

Bags and sacks

Agricultural films

Trash bags and liners

Co-extruded structures

General Information	
Additive	Processing aid
Features	hexene comonomer
	Workability, good
Uses	Films
	Lining
	Bags
	Mixing
	Agricultural application
Agency Ratings	FDA 21 CFR 177.1520
Forms	Particle
Processing Method	Blow film
	Co-extrusion molding
	Extrusion

Physical	Nominal Value	Unit	Test Method
Density	0.926	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.80	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	µm	
secant modulus ¹			ASTM D882
1% secant, MD: 25 µm, blown film	255	MPa	ASTM D882
1% secant, TD: 25 µm, blown film	290	MPa	ASTM D882
Tensile Strength ²			ASTM D882
MD: Broken, 25 µm, blown film	44.8	MPa	ASTM D882
TD: Broken, 25 µm, blown film	41.4	MPa	ASTM D882
Tensile Elongation ³			ASTM D882

MD: Broken, 25 µm, blown film	700	%	ASTM D882
TD: Broken, 25 µm, blown film	900	%	ASTM D882
Dart Drop Impact ⁴ (25 µm, Blown Film)	210	g	ASTM D1709A
Optical	Nominal Value	Unit	Test Method
Haze (25.4 µm, Blown Film)	15	%	ASTM D1003

Additional Information

Test specimens for blown film: nominal thickness 1.0 mils fabricated at 2.5:1 BUR.

Extrusion	Nominal Value	Unit
Melt Temperature	204 - 216	°C

NOTE

- | | |
|----|---|
| 1. | Test run at 23°C (73°F) and 50% relative humidity |
| 2. | Test run at 23°C (73°F) and 50% relative humidity |
| 3. | Test run at 23°C (73°F) and 50% relative humidity |
| 4. | F50 |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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