# NEFTEKHIM PE 6748F (486H6)

### High Density Polyethylene

Nizhnekamskneftekhim Inc.

### Message:

Product obtained by gas phase polymerization of ethylene in presence of complex metalorganic catalysts.

Stabilization recipe: antacid, antioxidant, thermostabilizer, processing aid, dispersing agent...

Application: basic component for cable pipes and sewage pipes.

Technical requirements: TU 2211-145-05766801-2008

General Information			
Additive	Acid Neutralizer		
	Antioxidant		
	Heat Stabilizer		
	Processing Aid		
Features	Acid Resistant		
	Antioxidant		
	Dispersible		
	Good Processability		
	Heat Stabilized		
Uses	Piping		
Forms	Pellets		
Processing Method	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.946 to 0.950	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	3.5 to 4.5	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance	> 1000	hr	ASTM D1693
Melt Flow Ratio - MFR 21.6 kg/MFR 5.0 kg	< 18.0		ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus	1000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	200	J/m	ASTM D256

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