

SCANBLEND FS8

Acrylonitrile Styrene Acrylate + PC

Polykemi AB

Message:

PC/ASA Good weather resistance

General Information			
Features	Good Weather Resistance		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	20	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.50 to 0.70	%	
Flow	0.50 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	50.0	MPa	ISO 527-2
Tensile Strain (Yield)	7.0	%	ISO 527-2
Flexural Modulus (23°C)	2500	MPa	ISO 178
Flexural Stress	85.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	50	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	132	°C	ISO 75-2/B
1.8 MPa, Unannealed	122	°C	ISO 75-2/A
Vicat Softening Temperature	134	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
NOTE			

1. 120°C/hr

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