

Ajedium™ Films -- Radel® R-5100 NT15

Polyphenylsulfone
Solvay Specialty Polymers

Message:

Radel® polyphenylsulfone is an amorphous thermoplastic material that offers exceptional hydrolytic stability, and toughness superior to other commercially available, high-temperature films.

PPSU films have high deflection temperatures and outstanding resistance to environmental stress cracking. The polymer is inherently flame retardant. The excellent thermal stability makes films suitable for applications where very low shrink at high temperatures are needed. PPSU films also have good electrical properties.

Radel® film is off-white in color.

General Information			
Features	High ESCR (Stress Cracking Resistance)		
	Good electrical performance		
	Thermal stability, good		
	Good toughness		
	Hydrolysis stability		
	Flame retardancy		
Uses	Battery		
	Electrical/Electronic Applications		
	Aircraft applications		
	Aerospace applications		
	Application in Automobile Field		
	Food service sector		
	Medical/nursing supplies		
RoHS Compliance	RoHS compliance		
Appearance	White-like		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Water Absorption (24 hr)	0.37	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tear Resistance	8.1	cN	ASTM D1004
Tear Propagation Resistance	140	gf	ASTM D1922
Area coefficient	149	ft ² /lb/mil	
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested			
--	25	µm	
-- 1	50	µm	
-- 2	130	µm	
secant modulus	ASTM D882		

MD	1590	MPa	ASTM D882
TD	1980	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield	68.0	MPa	ASTM D882
TD: Yield	59.0	MPa	ASTM D882
MD: Fracture	92.0	MPa	ASTM D882
TD: Fracture	70.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Yield	9.2	%	ASTM D882
TD: Yield	6.8	%	ASTM D882
MD: Fracture	140	%	ASTM D882
TD: Fracture	100	%	ASTM D882
Dart Drop Impact	750	g	ASTM D1709B
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.18 mm)	207	°C	ASTM D648
Glass Transition Temperature	220	°C	ASTM E1356
CLTE - Flow (3.18 mm)	5.6E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	9.0E+15	ohms·cm	ASTM D257
Dielectric Strength (0.0250 mm)	190	kV/mm	ASTM D149
Dielectric Constant	3.45		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	38	%	ASTM D2863
Additional Information			

Standard Thicknesses and Widths

Widths are available from 22" (559 mm) to 56" (1422 mm).

Products with widths 56 inches are available upon request.

Tolerances for widths are +/- 4mm.

For PPSU film, the standard thicknesses are 25 microns (1 mil) to 1016 microns (40 mil).

Surface Finishes

Standard surface finish is P/M (polished / matte).

Custom finishes of P/P (polished / polished) and M/M (matte / matte) are available.

Packaging

Film is supplied in a roll form of high quality, cardboard core of 3" (76mm) or 6" (152mm).

PVC cores are available upon request in 3" and 6" sizes.

Labeling

Products are labeled to comply with national and international standards.

Labels include product grade, unique batch number, roll length, roll width, product thickness, and net weight.

NOTE

1. Impact Properties

2. Tear Properties

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