

# Hifax DX277

Thermoplastic Polyolefin Elastomer  
LyondellBasell Industries

Message:

Hifax DX277 medium high melt flow, 1,000 MPa flexural modulus, thermoplastic elastomeric olefin (TEO) nanocomposite has an excellent balance of properties and processability. It is characterized by an exceptional impact/stiffness balance, which is attainable at very low density. As a result, parts molded from DX277 are light in weight and exhibit good toughness characteristics.

General Information			
Features	Good Dimensional Stability		
	Good Impact Resistance		
	Good Stiffness		
	Low Density		
	Paintable		
Uses	Automotive Applications		
	Automotive Exterior Parts		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238, ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	18.0	MPa	ISO 527-2
Tensile Strain (Yield)	12	%	ISO 527-2
Flexural Modulus	1000	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
-40°C	4.7	kJ/m <sup>2</sup>	
23°C	36	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	78.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	49.0	°C	ISO 75-2/A
CLTE - Flow (-30 to 100°C)	6.8E-5	cm/cm/°C	ASTM E228, ISO 11359-2

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

