

Ravago Compounds HM-315 (Comp)

High Density Polyethylene

Ravago Manufacturing Americas, LLC

Message:

- Key Features:
- Good moldability
 - Excellent long term outdoor weatherability (UV8)
 - Balance of toughness and rigidity
 - Good low temperature impact
 - Improved Stiffness
 - Excellent environmental stress crack resistance, ESCR
 - Compounded for uniform additive dispersion
 - Natural as well as standard, custom or special effect colors available
 - Stock colors available. See Stock color bulletin
 - UL component recognition listing (E141240)
 - Also available in powder form as HMP-315

General Information			
Features	Good Moldability		
	Good Stiffness		
	Good Toughness		
	Good Weather Resistance		
	High ESCR (Stress Crack Resist.)		
	High Rigidity		
	Low Temperature Impact Resistance		
UL File Number	E141240		
Appearance	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Compression Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.0	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (100% Igepal, Compression Molded, F50)	500	hr	ASTM D1693B
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, Compression Molded)	19.3	MPa	ASTM D638
Tensile Elongation (Break, Compression Molded)	400	%	ASTM D638
Flexural Modulus - Tangent (Compression Molded)	896	MPa	ASTM D790

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, Compression Molded	56.0	°C	
1.8 MPa, Unannealed, Compression Molded	45.0	°C	
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.52 mm	HB		
3.05 mm	HB		

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