

# Braskem PE SGF4960

High Density Polyethylene

Braskem

Message:

Description:  
SGF4960 is a homopolymer high-density polyethylene, developed for the blow-molding segment with high density and stiffness combined with high impact resistance.  
The minimum biobased content of this grade is 96%, determined according to ASTM D6866.

Application:  
Bottles for food applications such as dairy products and beverages; Rigid containers for non-food applications such as cosmetics and lubricant oils; Caps & closures molded by compression; Rigid containers for pharmaceutical applications (complies with USP 33).

Process:  
Blow Molding.

General Information			
Features	Rigidity, high		
	High density		
	Homopolymer		
	Impact resistance, high		
	Updatable resources		
	Compliance of Food Exposure		
Uses	Shield		
	Cosmetics		
	Bottle		
	Container		
	Oil/Gas Supplies		
	Shell		
	Toys		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Blow molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.962	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	0.34	g/10 min	ASTM D1238
190°C/21.6 kg	28	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 2.00 mm, 100% Igepal, F50)	25.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	64		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638

Yield	30.0	MPa	ASTM D638
Fracture	35.0	MPa	ASTM D638
Flexural Modulus - 1% Secant	1400	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	230	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	79.0	°C	ASTM D648
Vicat Softening Temperature	129	°C	ASTM D1525 <sup>1</sup>
Additional Information	Nominal Value	Unit	Test Method
Biobased Content	> 96	%	ASTM D6866
NOTE			

1. 压力1 (10N)

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#### Recommended distributors for this material

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