

RJM SA122G20

Polycarbonate + ABS

RJM International, Inc.

Message:

RJM SA122G20 is a Polycarbonate + ABS (PC+ABS) product filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Features	Flame Retardant		
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 to 0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	68.6	MPa	ASTM D638
Tensile Elongation (Break)	8.0	%	ASTM D638
Flexural Modulus	3920	MPa	ASTM D790
Flexural Strength	118	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	88	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	100	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	80.0	°C	

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Recommended distributors for this material

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