SABIC® PP PCGH19

Polypropylene Homopolymer

Saudi Basic Industries Corporation (SABIC)

Message:

PP Homopolymer for Healthcare

SABIC[®] PP grades for healthcare applications are produced under controlled conditions resulting in high product quality, consistency and a high level of purity.

SABIC® PP PCGH19 is typically designed for injection molding of healthcare applications such as caps and closures, 3-part syringes and other thin walled parts. This grade offers a high stiffness combined with excellent flow properties. Due to its narrow molecular weight distribution it is very suitable for thin walled, warpage critical applications.

Compliance to regulations:

SABIC® PP PCGH19 complies with the relevant monographs of the European Pharmacopoeia (EP) and the United States Pharmacopoeia (USPVI). The product mentioned herein may not be used for medical healthcare devices or materials intended for temporary or permanent implementation in the human body.

General Information					
Features	High purity				
	Rigidity, high				
	Homopolymer				
	Bending resistance				
	High liquidity				
	Narrow molecular weight distribution				
Uses	Thin wall parts				
	Shield				
	Shell				
	Medical/nursing supplies				
Agency Ratings	EP Unspecified Rating				
	USP Class VI				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.905	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR)			ISO 1133		
230°C/2.16 kg	19	g/10 min	ISO 1133		
230°C/5.0 kg	58	g/10 min	ISO 1133		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D)	71		ISO 868		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Stress			ISO 527-2		
Yield	43.0	MPa	ISO 527-2		

Fracture	30.0	MPa	ISO 527-2
Tensile Strain (Break)	700	%	ISO 527-2
Flexural Modulus	1900	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.5	kJ/m²	ISO 179
Notched Izod Impact (23°C)	2.5	kJ/m²	ISO 180/4A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	98.0	°C	ISO 75-2/B
1.8 MPa, not annealed	53.0	°C	ISO 75-2/A
Vicat Softening Temperature			
	152	°C	ISO 306/A
	85.0	°C	ISO 306/B

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