## Manner Flexible PVC X4297

Flexible Polyvinyl Chloride

Manner Plastics, L.P.

## Message:

Lead-free premium grade tubing, profile extrusion and injection molding compound where high gloss, superior surface and higher physical properties are desired. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

| General Information                  |                            |       |             |
|--------------------------------------|----------------------------|-------|-------------|
| Features                             | Good Surface Finish        |       |             |
|                                      | High Gloss                 |       |             |
|                                      | Low (to None) Lead Content |       |             |
|                                      |                            |       |             |
| Uses                                 | Profiles                   |       |             |
|                                      | Tubing                     |       |             |
| RoHS Compliance                      | RoHS Compliant             |       |             |
| Processing Method                    | Extrusion                  |       |             |
|                                      | Injection Molding          |       |             |
|                                      | Profile Extrusion          |       |             |
|                                      |                            |       |             |
| Physical                             | Nominal Value              | Unit  | Test Method |
| Specific Gravity                     | 1.34 to 1.38               | g/cm³ | ASTM D792   |
| Hardness                             | Nominal Value              | Unit  | Test Method |
| Durometer Hardness (Shore C)         | 81                         |       | ASTM D2240  |
| Mechanical                           | Nominal Value              | Unit  | Test Method |
| Tensile Strength                     |                            |       | ASTM D638   |
| 0.762 mm                             | 24.1                       | MPa   |             |
| 100% Strain,0.762 mm                 | 14.5                       | MPa   |             |
| Tensile Elongation (Break, 0.762 mm) | 300                        | %     | ASTM D638   |
| Thermal                              | Nominal Value              | Unit  | Test Method |
| Brittleness Temperature              | -19.0                      | °C    | ASTM D746   |

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## Recommended distributors for this material

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