

# SABIC® PPcompound 7694

Polypropylene

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® PPcompound 7694 is an elastomer-modified mineral filled Polypropylene for automotive exterior applications. This material has been designed to combine a good performance profile with good processing and contains exterior UV stabilization.

SABIC® PPcompound 7694 is a designated automotive grade.

General Information			
Filler / Reinforcement	Mineral		
Additive	Impact Modifier		
	UV Stabilizer		
Features	Good Processability		
	Good UV Resistance		
	Impact Modified		
Uses	Automotive Applications		
	Automotive Exterior Parts		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.01	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	30	g/10 min	ISO 1133
Molding Shrinkage (24 hr)	0.75	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	60		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/5/50
Yield, 3.20 mm, Injection Molded	22.0	MPa	
Break, 3.20 mm, Injection Molded	18.0	MPa	
Tensile Strain (Break, 3.20 mm, Injection Molded)	> 50	%	ISO 527-2/5/50
Flexural Modulus <sup>1</sup> (Injection Molded)	1500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C, Injection Molded)	No Break		ISO 179/1eA
Notched Izod Impact Strength			ISO 180/4A
-20°C, Injection Molded	6.0	kJ/m <sup>2</sup>	

0°C, Injection Molded	10	kJ/m <sup>2</sup>	
23°C, Injection Molded	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	110	°C	ISO 75-2/B
Vicat Softening Temperature	135	°C	ISO 306/A
CLTE - Flow			ASTM D696
-30 to 30°C	6.0E-5	cm/cm/°C	
23 to 80°C	7.5E-5	cm/cm/°C	
NOTE			
1.	Method I (3 point load)		

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#### Recommended distributors for this material

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