

Shin-Etsu Elastomer KE-1950-10A/B

Silicone Rubber, HTV

Shin-Etsu Silicones of America

Message:

Shin-Etsu KE-1950-10 is a liquid injection molding silicone. It is supplied as two components which are mixed in a 1:1 ratio to ensure easy and accurate blending. The viscosity of KE-1950-10 is low enough to allow easy pumping through most injection molding systems.

Rapid cure time at elevated temperature.

Typical Applications

O-rings. - Diaphragms.

Capping.

Rubber rollers.

Connector packings.

Other electrical parts

General Information		
Features	Low viscosity	
	Workability, good	
	Fast curing	
Uses	Electrical/Electronic Applications	
	Electrical components	
	Diaphragm	
	Roller	
	Shield	
Agency Ratings	FDA not rated	
	USP Class VI	
Forms	Liquid	
Processing Method	Liquid Injection Molding (LIM)	
Physical	Nominal Value	Unit
Specific Gravity	1.08	g/cm ³
Hardness	Nominal Value	Unit
Durometer Hardness	13	
Elastomers	Nominal Value	Unit
Tensile Stress (100% Strain)	0.207	MPa
Tensile Strength	3.90	MPa
Tensile Elongation (Break)	700	%
Tear Strength ¹	9.98	kN/m
Compression Set (180°C, 22 hr)	8.0	%
Thermoset	Nominal Value	Unit
Post Cure Time (200°C)	4.0	hr
Additional Information		

Press Cure / Post Cure: Press/Post

Uncured Properties	Nominal Value	Unit
Curing Time	0.083	hr

NOTE

1. B mould

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

