

RJM SD101G20

Polycarbonate

RJM International, Inc.

Message:

RJM SD101G20 is a Polycarbonate (PC) product filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	98.1	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	5880	MPa	ASTM D790
Flexural Strength	137	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	142	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 310	°C	
Mold Temperature	120	°C	

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Recommended distributors for this material

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WECHAT