

Pibiflex® 4482 NATURALE

Thermoplastic Copolyester Elastomer

SO.F.TER. SPA

Message:

Pibiflex® 4482 NATURALE is a Thermoplastic Copolyester Elastomer (TPC-ET) material. It is available in Europe, Latin America, or North America for injection molding. Primary attribute of Pibiflex® 4482 NATURALE: REACH Compliant.

General Information			
Features	General Purpose		
Uses	General Purpose		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238
Water Absorption (23°C, 24 hr)	3.0	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	44		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	28.0	MPa	ASTM D638
Tensile Elongation (Break)	500	%	ASTM D638
Flexural Modulus	150	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	210	°C	ASTM D3417
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	20	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	3.0	hr	
Rear Temperature	180	°C	
Middle Temperature	210	°C	
Front Temperature	220	°C	
Mold Temperature	40.0 to 60.0	°C	

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Recommended distributors for this material

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