

ISPLEN® PR 230 C1E

Polypropylene Random Copolymer
REPSOL

Message:

ISPLEN® PR 230 C1E is a medium-low melt flow rate propylene-ethylene random copolymer. It contains a basic additivation for general uses, compatible with any other that the transformer may wish to add.

TYPICAL APPLICATIONS

In extrusion and blow-moulding processes that require high transparency and gloss:

Sheet Extrusion

Thermoforming

Blow -moulding extrusion

ISPLEN® PR 230 C1E can be easily coloured during the extrusion process using the right pigments, preferably in the form of concentrates with a higher melt flow rate than that of the base polymer.

General Information			
Additive	Unspecified Additive		
Features	Food Contact Acceptable		
	High Clarity		
	High Gloss		
	Medium Flow		
Uses	Blow Molding Applications		
	Sheet		
Agency Ratings	EU Food Contact, Unspecified Rating		
	FDA Food Contact, Unspecified Rating		
Processing Method	Blow Molding		
	Extrusion		
	Sheet Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	0.902	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.6	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	27.0	MPa	ISO 527-2
Tensile Strain (Yield)	14	%	ISO 527-2
Flexural Modulus	800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	13	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (0.45 MPa, Unannealed)	70.0	°C	ISO 75-2/B
Vicat Softening Temperature	130	°C	ISO 306/A

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