

LNP™ THERMOTUF™ PF00AIS compound

Polyamide 6
SABIC Innovative Plastics

Message:

LNP THERMOTUF* PF00AIS is a compound based on Nylon 6 resin containing 50% Glass Fiber. Added features of this material include: Heat Stabilized, High Impact.

Also known as: LNP* THERMOTUF* Compound PF-100-10 HI HS

Product reorder name: PF00AIS

General Information			
Filler / Reinforcement	Glass Fiber,50% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
	High Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.63	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	151	MPa	ASTM D638
Flexural Modulus	12300	MPa	ASTM D790
Flexural Strength	248	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	170	J/m	ASTM D256
Unnotched Izod Impact (23°C)	1300	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	204	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	249 to 260	°C	
Middle Temperature	266 to 277	°C	
Front Temperature	277 to 288	°C	
Processing (Melt) Temp	266 to 277	°C	
Mold Temperature	82.2 to 93.3	°C	
Back Pressure	0.344 to 0.689	MPa	
Screw Speed	30 to 60	rpm	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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