HANWHA LDPE 5326

Low Density Polyethylene

Hanwha Chemical

Message:

HANWHA LDPE 5326 is manufactured by ICI autoclave high pressure process and designed for general purpose film. LDPE 5326 has well balanced property of mechanical and optical property.

General Information				
Additive	Anti-caking agent			
	Antioxidation			
	slip agent			
Features	smoothness			
	Optical			
	Anti-caking property			
	Antioxidation			
	Workability, good			
	General			
Uses	Films			
	General			
Agency Ratings	FDA 21 CFR 177.1520(c) 2.1			
Forms	Particle			
Processing Method	Film extrusion			
	Blow film			
Physical	Nominal Value	Unit	Test Method	
Density	0.923	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	4.0	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	11.3	МРа	ASTM D638	
Tensile Elongation (Break)	650	%	ASTM D638	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	30	μm		
Tensile Strength			ASTM D882	
MD: Break, 30 µm	21.6	MPa	ASTM D882	
TD: Break, 30 µm	19.6	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: Break, 30 µm	300	%	ASTM D882	

TD: Break, 30 µm	550	%	ASTM D882
Dart Drop Impact (30 µm)	60	g	ASTM D1709
Tensile Tear Strength			ASTM D1004
MD : 30.0 µm	88.3	kN/m	ASTM D1004
TD : 30.0 μm	78.5	kN/m	ASTM D1004
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Vicat Softening Temperature	87.0	°C	ASTM D1525
Melting Temperature	111	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Haze (30.0 µm)	7.0	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	140 - 170	°C	
Extrusion instructions			

Blow-up Ratio: 2 to 3Optimum Gage Range: 0.025 to 0.1 mm

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

