

INVISION™ VX 5065UIA MNA

Thermoplastic Vulcanizate

A. Schulman Inc.

Message:

TPV Partially Crosslinked EPDM Rubber

General Information			
Processing Method	Injection Molding		
	Multi Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.880	g/cm ³	ISO 1183/A
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 15 sec, 23°C)	70		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain, 23°C)	4.75	MPa	ISO 527-2/1A/500
Tensile Strain (Break, 23°C)	450	%	ISO 527-2/1A/500
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ¹ (23°C)	27	kN/m	ISO 34-1
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (200°C, 243 sec ⁻¹)	210	Pa · s	ASTM D3835
NOTE			

1. Method Ba, Angle (Unnicked), 500 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co., Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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