Prixene® EL200I25

Linear Low Density Polyethylene

POLYMAT

Message:

Prixene® EL200125 is a linear low density polyethylene of butene-ethylene resin, designed for products to be injected and requires a good balance in low-temperature resistance, low deformation and good mechanical properties. Typical applications are for household items, health and medical, lids and frozen food packaging. It is also recommended for the manufacture of masterbatch which requires good flow.

The features presented are good tenacity, tear resistance, good flexibility, processability, high impact resistance, low deformation and impact resistance at low temperatures.

The product form is in pellets. LLDPE for injection molding and extrusion. The material complies with FDA regulation title 21.CFR177.1520 (. C) 3.1a

General Information				
Features	Good Flexibility			
	Good Impact Resistance			
	Good Processability			
	Good Tear Strength			
	Low Density			
	Low Temperature Resistant			
Uses	Food Packaging			
	Household Goods			
	Masterbatch			
	Medical/Healthcare Applications			
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a			
Forms	Pellets			
Processing Method	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.925	g/cm³	ASTM D4883	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ASTM D1238	
Environmental Stress-Cracking Resistance (10% Igepal, F50)	< 1.00	hr	ASTM D1693B	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹ (Yield)	13.8	MPa	ASTM D638	
Tensile Elongation ² (Break)	350	%	ASTM D638	
Flexural Modulus - 1% Secant ³	262	MPa	ASTM D790	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	95.0	°C	ASTM D1525	
Melting Temperature	125	°C	ASTM D3418	

Injection	Nominal Value	Unit
Processing (Melt) Temp	180 to 220	°C
Mold Temperature	20.0 to 40.0	°C
Extrusion	Nominal Value	Unit
Melt Temperature	180 to 220	°C
NOTE		
1.	51 mm/min	
2.	51 mm/min	
3.	1.3 mm/min	

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