3M™ Dyneon™ Fluoroplastic THV 505ESDZ

Fluoroelastomer

3M Advanced Materials Division

Message:

Dyneon™ THV 505 ESD Z Fluorothermoplastic is a flexible, fluoroplastic compound composed of tetrafluoroethylene, hexafluoropropylene and vinylidene fluoride in the form of pellets. It provides a balance of low temperature processing, low flammability, thermal stability and melt processability along with electrostatic dissipative properties. It can be used to prepare molded parts and extruded films, tubes and profiles. It is useful for applications that require electrostatic dissipation, flexibility, low temperature processing and good chemical resistance.

General Information			
Features	Bondability Flame Retardant		
	Good Chemical Resistance		
	Good Flexibility		
	Good Thermal Stability		
Uses	Film		
	Profiles		
	Tubing		
Forms	Pellets		
Processing Method	Film Extrusion		
	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.97	g/cm³	ISO 12086
Melt Mass-Flow Rate (MFR)	5.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	15.0	MPa	ISO 527-1
Tensile Strain (Break)	310	%	ISO 527-1
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	165	°C	ISO 12086

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

