EQUATE PE EFDC-7087

Linear Low Density Polyethylene

EQUATE Petrochemical Company KSCC

Message:

kg)

EFDC-7087 is a linear low-density polyethylene (LLDPE) resin for tubular blown film extrusion. Films made from EFDA-7087 have good toughness, high tensile strength and outstanding puncture resistance. EFDA-7087 contains high levels of slip and antiblocking agent. The product offers excellent draw down capability for thinner gauge film production. The films have good sealability and machinability for easy conversion on high-speed machines. EFDC-7087 is recommended for the manufacture of thin gauge liner films, garment bags and other industrial and consumer packaging applications requiring toughness and puncture resistance.

General Information					
Additive	Anti-caking agent slip agent				
Features	Low density				
	High tensile strength				
	smoothness				
	Perforation resistance				
	Anti-caking property				
	Machinable				
	Good stripping				
	Good toughness				
	Compliance of Food Exposure				
Uses	Packaging				
	Films				
	Lining				
	Bags				
	Industrial application				
Agency Ratings	FDA Food Exposure, Not Rated				
	European food contact, not rated				
Forms	Particle				
Processing Method	Film extrusion				
	Blow film				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.918	g/cm³	ASTM D792		
Bulk Density	530	kg/m³	ASTM D1895		
Melt Mass-Flow Rate (MFR) (190°C/2.16					

g/10 min

ASTM D1238

1.0

Film Thickness - Tested	25		
		μm	
secant modulus			ASTM D882
1% secant, MD: 25 μm, blown film	193	MPa	ASTM D882
1% secant, TD: 25 µm, blown film	221	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Broken, 25 µm, blown film	34.0	MPa	ASTM D882
TD: Broken, 25 µm, blown film	26.0	MPa	ASTM D882
Dart Drop Impact (Blown Film)	110	g	ASTM D1709A
Elmendorf Tear Strength ¹			ASTM D1922
MD : 25.0 µm	35.0	kN/m	ASTM D1922
TD : 25.0 μm	135.0	kN/m	ASTM D1922
Puncture Energy (25.0 µm) ²	700	J/cm	Internal method
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	124	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 µm, Blown Film)	55		ASTM D2457
Haze (25.0 µm, Blown Film)	14	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	175	°C	
Cylinder Zone 2 Temp.	185	°C	
Cylinder Zone 3 Temp.	190	°C	
Cylinder Zone 4 Temp.	185	°C	
Adapter Temperature	185	°C	
Melt Temperature	185	°C	
Die Temperature	185	°C	
Extrusion instructions			
Die Gap: >1.8 mm			
NOTE			
1.	Blown Film		
2.	Blown Film		

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