

Larpeek 10 G/15

Polyetheretherketone

LATI S.p.A.

Message:

Compound based on Polyetheretherketone (PEEK).

UL94 V-0 classified, halogens free. Glass fibres.

Very good chemical resistance. Very good thermal resistance. Low smoke toxicity index and optical density.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Features	Good Chemical Resistance		
	Halogen Free		
	High Heat Resistance		

Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.70 to 1.0	%	
Flow : 2.00 mm	0.40 to 0.65	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-2/1
23°C	6300	MPa	
60°C	6100	MPa	
90°C	5700	MPa	
120°C	5500	MPa	
150°C	5100	MPa	
Tensile Stress			ISO 527-2/5
Yield, 90°C	110	MPa	
Yield, 120°C	95.0	MPa	
Yield, 150°C	70.0	MPa	
Break, 23°C	135	MPa	
Break, 60°C	125	MPa	
Break, 90°C	110	MPa	
Break, 120°C	90.0	MPa	
Break, 150°C	70.0	MPa	
Tensile Strain			ISO 527-2/5
Yield, 90°C	3.0	%	
Yield, 120°C	3.0	%	
Yield, 150°C	3.5	%	
Break, 23°C	2.8	%	
Break, 60°C	3.1	%	

Break, 90°C	3.4	%	
Break, 120°C	3.8	%	
Break, 150°C	4.5	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	3.0	kJ/m ²	
23°C	4.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-20°C	40	kJ/m ²	
23°C	45	kJ/m ²	
Notched Izod Impact (23°C, 3.20 mm)	65	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	290	°C	ISO 75-2/B
1.8 MPa, Unannealed	285	°C	ISO 75-2/A
Continuous Use Temperature ²	220	°C	
Vicat Softening Temperature	> 300	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	1.8E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.750 mm	V-1		
1.50 mm	V-0		
3.00 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	120 to 150	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	370 to 400	°C	
Mold Temperature	170 to 200	°C	
Injection Rate	Moderate-Fast		
NOTE			
1.	at 60 Mpa of cavity pressure		
2.	20,000 hr		

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