

Thermec N™ 4340R30F4

Polyphthalamide
Technical Polymers, LLC

Message:
PPA, 30% Glass Fiber, Flame Retardant, Natural
Processing Method: Injection Molding

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Flame retardancy		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.68	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	12400	MPa	ISO 527-2
Tensile Stress (23°C)	152	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	1.0 - 2.0	%	ISO 527-2
Flexural Stress (23°C)	221	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	7.5	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	266	°C	ISO 75-2/A
Melting Temperature (DSC)	310	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+14	ohms · cm	ISO 3915
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	115 - 125	°C	
Drying Time	3.0 - 4.0	hr	
Processing (Melt) Temp	300 - 330	°C	
Mold Temperature	140 - 160	°C	

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Recommended distributors for this material

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