Pebax® Rnew 25R53 SP 01

Polyether Block Amide

Arkema

Message:

Polyether block amide Pebax® Rnew 25R53 SP 01 is a thermoplastic elastomer made of flexible polyether and rigid polyamide based on renewable resources. This SP grade has been developed to be heat and UV resistant.

General Information				
Features	Good UV Resistance			
	Medium Heat Resistance			
	Renewable Resource Content			
Processing Method	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.01	g/cm³	ISO 1183	
Hardness	Nominal Value	Unit	Test Method	
Shore Hardness	140mmar value	Office	ISO 868	
Shore D	26		130 000	
Shore D, 15 sec	22			
		Unit	Took Mathad	
Mechanical To it is a (Part)	Nominal Value		Test Method	
Tensile Stress (Break)	34.0	MPa	ISO 527-2	
Tensile Strain (Break)	> 750	%	ISO 527-2	
Flexural Modulus	20.0	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength			ISO 179	
-30°C	No Break			
23℃	No Break			
Charpy Unnotched Impact Strength			ISO 179	
-30°C	No Break			
23°C	No Break			
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	62.0	°C	ISO 306/A	
Melting Temperature	136	°C	ISO 11357-3	
Additional Information	Nominal Value	Unit	Test Method	
Renewable Carbon Conent	17 to 21	%	ASTM D6866	
Injection	Nominal Value	Unit		
Drying Temperature	55.0 to 65.0	°C		
Drying Time	4.0 to 8.0	hr		

Processing (Melt) Temp	180 to 240	°C	
Mold Temperature	10.0 to 30.0	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	55.0 to 65.0	°C	
Drying Time	4.0 to 8.0	hr	
Melt Temperature	170 to 210	°C	

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