# Geon<sup>™</sup> 170 Series 172

### Polyvinyl Chloride Homopolymer

## Mexichem Specialty Resins, Inc.

#### Message:

Geon<sup>™</sup>170 Series 172 is a polyvinyl chloride homopolymer (PVC homopolymer) material. The product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing methods are: hot melt, dip coating or coating. Geon<sup>™</sup>The main features of 170 Series 172 are: high gloss high strength Transparency

General Information				
Features	Highlight			
	High strength			
	Definition, high			
Forms	Powder 2			
Processing Method	Hot Melt			
	Impregnation coating method			
	Coating			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.40	g/cm³	ASTM D792	
Apparent Density	0.27	g/cm³		
K-Value <sup>1</sup>	82.0		Internal method	
Intrinsic Viscosity <sup>2</sup>	1.4		Internal method	
Water content-Karl Fisher <sup>3</sup>	0.090	%	Internal method	
Relative viscosity-Cyclohexanone 1%	3.04			
Optimal stretching	19.0	MPa	ASTM D638	
Gloss-60 degree fused 5 mins @ 350F $^{ m 4}$	87	%	Internal method	
Transparency-light transmittance <sup>5</sup>	95	%	Internal method	
Brokfield Viscosity <sup>6</sup>			Internal method	
Initial @ 2 rpm	5.45	Pa·s	Internal method	
Initial @ 20 rpm	3.03	Pa·s	Internal method	
One Day @ 2 rpm	8.08	Pa·s	Internal method	
One Day @ 20 rpm	4.55	Pa·s	Internal method	
Cut off outflow <sup>7</sup>	252.00	g/10 min	Internal method	
North fineness <sup>8</sup>	5.25	Hegman	Internal method	
Residual Vinyl Chloride Monomer <sup>9</sup>		ppm	Internal method	
Methanol extractable <sup>10</sup>	1.3	%	Internal method	
polymerization process	Emulsion			
Gel temperature <sup>11</sup>	98	°C	Internal method	

Additional Information	Nominal Value	Unit	Test Method
Test Method Formulas"ALTC" and "ASTM" In	gredients and Level		
Resin: 100 phr			
DINP: 57 phr			
ESO: 3 phr			
Therm-Chek SP 120 LOHF: 2 phr			
"STP" (all except Fog) Ingredients and Level			
Resin: 100 phr			
DOP: 60 phr			
"STP" (Fog only) Ingredients and Level Resin: 100 phr			
DUP: 80 phr			
NOTE			
1.	0.5g/100ml		
2.	ASTM D 1243 60 A		
3.	STP 683		
4.	ALTC 65		
5.	ATLC 66		
6.	ALTC 22		
7.	STP 1010		
8.	STP 390		
9.	STP 1005		
10.	STP 894		
11.	ATLC 29		

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#### Recommended distributors for this material

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