Nylene® 607

Polyamide 6

Custom Resins Group

Message:

Very high viscosity extrusion resin having an ASTM relative viscosity of 800 Excellent structural strength, durability, and physical properties Good melt strength and good draw-down properties which promote dimensional control for extrusion of pipe, tubing, film, and sheet

Particularly recommended for the extrusion of thick slab, large rod stock, and large complex profiles

Optimum processing conditions should permit for a melt temperature of 550 - 575°F at the die.

Pipe Extrusion

General Information	
Features	Durable
	Good Strength
	Ultra High Viscosity
Uses	Film
	Piping
	Pressed Slabs
	Profiles
	Rods
	Sheet
	Tubing
Processing Method	Extrusion

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	84.8	МРа	ASTM D638
Tensile Elongation (Break, 23°C)	210	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	186	°C	
1.8 MPa, Unannealed	65.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	288 to 302	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



Page 2