

RheTech Polypropylene T12P600-01BG

Polypropylene

RheTech, Inc.

Message:

12% Talc Reinforced Polypropylene, General Purpose Black, Blow Molding Grade.

General Information			
Filler / Reinforcement	Talc filler, 12% filler by weight		
Features	General		
Appearance	Black		
Processing Method	Blow molding		
	Injection molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.988	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.60	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	72		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	31.0	MPa	ASTM D638
Flexural Modulus	1930	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	130	J/m	ASTM D256
Dart Drop Impact	10.2	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	113	°C	ASTM D648
1.8 MPa, not annealed	60.0	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	65.6 - 82.2	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	193 - 221	°C	
Middle Temperature	199 - 227	°C	
Front Temperature	204 - 232	°C	
Nozzle Temperature	210 - 221	°C	
Mold Temperature	26.7 - 48.9	°C	
Injection Pressure	2.76 - 10.3	MPa	
Holding Pressure	2.07 - 8.27	MPa	

Back Pressure	0.345 - 1.03	MPa
---------------	--------------	-----

Injection instructions

Injection Speed: Variable - Application SpecificScrew RPM: Recovery 3 seconds before mold opensCycle Time: Wall Thickness Dependant

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT