# BorShape<sup>™</sup> FX1002

## Linear Polyethylene Terpolymer

### Borealis AG

#### Message:

BorShape FX1002 is a blown film grade.

It is a high alpha olefin terpolymer polyethylene film grade combining excellent extrusion behaviour and superior mechanical properties which are kept in cold conditions.

BorShapeTM FX1002 has been specially developed to deliver high throughput while achieving high toughness and high stiffness levels.

| General Information                   |                     |          |             |
|---------------------------------------|---------------------|----------|-------------|
| Features                              | Recyclable Material |          |             |
| Physical                              | Nominal Value       | Unit     | Test Method |
| Density <sup>1</sup>                  | 0.937               | g/cm³    | ISO 1183    |
| Melt Mass-Flow Rate (MFR)             |                     |          | ISO 1133    |
| 190°C/21.0 kg                         | 42                  | g/10 min |             |
| 190°C/5.0 kg                          | 2.0                 | g/10 min |             |
| Mechanical                            | Nominal Value       | Unit     | Test Method |
| Coefficient of Friction               | 0.40                |          | ISO 8295    |
| Films                                 | Nominal Value       | Unit     | Test Method |
| Tensile Modulus                       |                     |          | ISO 527-3   |
| MD                                    | 450                 | MPa      |             |
| TD                                    | 550                 | MPa      |             |
| Tensile Strength                      |                     |          | ISO 527-3   |
| MD                                    | 55.0                | MPa      |             |
| TD                                    | 40.0                | MPa      |             |
| Tensile Elongation                    |                     |          | ISO 527-3   |
| MD : Break                            | 550                 | %        |             |
| TD : Break                            | 750                 | %        |             |
| Dart Drop Impact                      | 250                 | g        | ISO 7765-1  |
| Instrumented Dart Impact <sup>2</sup> | 18.0                | J        | ISO 7765-2  |
| Trouser Tear Resistance               |                     |          | ISO 6383-1  |
| MD                                    | 35.0                | N/mm     |             |
| TD                                    | 200                 | N/mm     |             |
| Thermal                               | Nominal Value       | Unit     | Test Method |
| Vicat Softening Temperature           | 113                 | °C       | ISO 306     |
| Melting Temperature                   | 128                 | °C       | ISO 11357-3 |
| Optical                               | Nominal Value       | Unit     | Test Method |
| Gloss                                 | 10                  |          | ASTM D2457  |
| Haze                                  | 60                  | %        | ASTM D1003  |
| NOTE                                  |                     |          |             |
| 1.                                    | Base Resin          |          |             |

#### **Total Penetration Energy**

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