

Jampilen HP421H

Polypropylene Homopolymer

Jam Polypropylene Company

Message:

Jampilen HP421H is a modified homopolymer designed for the very high speed production of coextruded BOPP films. The product is used for the core of the coextruded film structure with a low seal temperature resin (Jampilen terpolymers) in the outside layers. Jampilen HP421H allows an outstanding extrusion stability and thickness variation control, especially on cascade lines, very high drawability and readiness to a two way orientation. The product contains a reinforced processing stabilization and a package of slip and antistatic agents but does not bear any antiblocking agents. BOPP films produced with Jampilen HP421H feature good mechanical properties, even at low temperatures, excellent barrier against moisture, odours, oils, fats and oxygen and high transparency, high gloss and good printability after corona treatment.

| General Information | |
|---------------------|---|
| Additive | Antistatic Processing Aid Slip |
| Features | Antistatic Barrier Resin Excellent Printability Fast Molding Cycle Flavor & Aroma Barrier Good Drawdown Good Processing Stability High Clarity High Gloss High Impact Resistance Homopolymer Low Temperature Heat Sealability Moisture Barrier Oil Resistant Oxygen Barrier Puncture Resistant Slip |
| Uses | Bi-axially Oriented Film Film Packaging Protective Coverings Thin-walled Packaging |
| Processing Method | Bi-axially Oriented Film Coextruded Film |

| Physical | Nominal Value | Unit | Test Method |
|--|---------------|-------------------|-------------------------|
| Density | 0.900 | g/cm ³ | ASTM D1505 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 2.1 | g/10 min | ASTM D1238 |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness (R-Scale) | 102 | | ASTM D785 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Yield) | 35.0 | MPa | ASTM D638 |
| Tensile Elongation (Yield) | 12 | % | ASTM D638 |
| Flexural Modulus | 1550 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (23°C) | 60 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 92.0 | °C | ASTM D648 |
| Vicat Softening Temperature | 154 | °C | ASTM D1525 ¹ |
| Accelerated Oven Ageing (150°C) | 500 | hr | ASTM D3012 |
| NOTE | | | |

1. Loading 1 (10 N)

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