

Torayca® XTLP1040

Polyamide 6
Toray Resin Company

Message:

Torayca® XTLP1040 is a Polyamide 6 (Nylon 6) product filled with 20% long carbon fiber. It is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Long Carbon Fiber,20% Filler by Weight		
Part Marking Code	>PA6-CF20<		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.22	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 3.00 mm ¹	0.20	%	
Flow : 3.00 mm ²	0.10	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	2.9	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (23°C)	270	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	14000	MPa	ISO 178
Flexural Stress (23°C)	350	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	13	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	210	°C	ISO 75-2/A
Melting Temperature	225	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	0.10	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
NOTE			
1.	80x80x3		
2.	80x80x3mm		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

