# HiFill® PSU 0147 TC-1

### Polysulfone

#### **Techmer Engineered Solutions**

#### Message:

HiFill® PSU 0147 TC-1 is a Polysulfone (PSU) product. It can be processed by injection molding and is available in North America. Primary characteristic: conductive.

General Information			
Features	Thermally Conductive		
Appearance	Black		
	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	55.2	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	3960	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	32	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	182	°C	
1.8 MPa, Unannealed	174	°C	
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength <sup>1</sup>	22	kV/mm	ASTM D149
NOTE			
1.	Method A (Short-Time)		

Method A (Short-Time)

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