

Lupoy® GN1006FMR

Polycarbonate

LG Chem Ltd.

Message:

Description

Halogen Free Flame Retardant, Transparency, Mold Release

Application

IT/OA, Electric & Electronic Housing and Components

General Information			
UL YellowCard	E67171-248606	E248280-533904	E353371-101107270
Features	Flame Retardant		
	Good Mold Release		
	Halogen Free		
Uses	Electrical/Electronic Applications		
Appearance	Clear/Transparent		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.50 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	61.8	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	100	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2260	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 3.20 mm)	91.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	720	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁵ (0.45 MPa, Unannealed, 6.40 mm)	130	°C	ASTM D648
Vicat Softening Temperature	141	°C	ASTM D1525 ⁶
RTI Elec	120	°C	UL 746
RTI Imp	110	°C	UL 746
RTI Str	120	°C	UL 746
Electrical	Nominal Value		Test Method
Comparative Tracking Index (CTI)	PLC 3		UL 746
Flammability	Nominal Value		Test Method

Flame Rating			UL 94
1.50 mm	V-2		
2.00 mm	V-1		
2.50 mm	V-0		
3.00 mm	V-0		
Optical	Nominal Value	Unit	Test Method
Transmittance	87.0	%	ASTM D1003
Injection	Nominal Value	Unit	
Drying Temperature	100 to 200	°C	
Drying Time	3.0 to 5.0	hr	
Suggested Max Moisture	< 0.020	%	
Rear Temperature	260 to 280	°C	
Middle Temperature	280 to 300	°C	
Front Temperature	300 to 320	°C	
Nozzle Temperature	300 to 320	°C	
Processing (Melt) Temp	300 to 320	°C	
Mold Temperature	80.0 to 120	°C	
Back Pressure	0.981 to 3.92	MPa	
Screw Speed	40 to 70	rpm	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	10 mm/min		
4.	10 mm/min		
5.	18.6kg		
6.	Rate A (50°C/h), Loading 2 (50 N)		

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