

Soarnol® E3808

Ethylene Vinyl Alcohol

Soarus L.L.C.

Message:

Soarnol E3808 is a 38 mol% ethylene content standard grade of Soarnol with an intermediate melt flow rate. Soarnol E3808 has both excellent barrier to gases as well as water resistance, this resin is primarily used in coextruded film and coextrusion coating applications. This resin can also be used in thermoforming and shrink packaging.

General Information			
Features	Moisture resistance		
	Copolymer		
	Medium liquidity		
	Gas barrier property		
	Compliance of Food Exposure		
Uses	Films		
	Shrinkable film		
	Coating application		
Agency Ratings	EU 90/128/EEC		
	FDA 21 CFR 177.1360		
Forms	Particle		
Processing Method	Co-extruded film		
	Co-extrusion molding		
	Extrusion		
	Thermoforming		
	Coating		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (210°C/2.16 kg)	8.0	g/10 min	
Ethylene Content	38.0	wt%	Internal method
Volatile Matter		%	
Films	Nominal Value	Unit	Test Method
Oxygen Permeability ¹ (20°C, 20 µm)	0.700	cm ³ /m ² /24 hr	Internal method
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	58.0	°C	DSC
Melting Temperature	173	°C	DSC
Peak Crystallization Temperature (DSC)	152	°C	DSC
Extrusion	Nominal Value	Unit	

Cylinder Zone 1 Temp.	170	°C
Cylinder Zone 2 Temp.	190	°C
Cylinder Zone 3 Temp.	210	°C
Cylinder Zone 4 Temp.	220	°C
Cylinder Zone 5 Temp.	220	°C
Adapter Temperature	220	°C

Extrusion instructions

Extruder: 40 mm Single screw extruder, L/D = 28Screw: Full-flighted, constant pitch type, CR = 3.5Screen pack: 80/120/50 meshDie: Manifold type, die width = 450 mm, lip clearance = 0.2 mm

NOTE

1.
- Measured with OXTRAN 10/50
(MOCON), 65%RH

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