# OnFlex<sup>™</sup> S EF 70A-3S1975

## Thermoplastic Elastomer

PolyOne Corporation

### Message:

OnFlex<sup>™</sup>-S EF thermoplastic elastomer polymer is mixed with hydrogenated styrene block copolymer. In addition to having OnFlex<sup>™</sup>The main characteristics of-S products, such as high hardness, good mechanical properties, good processability, good coloring properties, and a large operating temperature range, this series of polymers has excellent mechanical properties and processability. OnFlex<sup>™</sup>-S EF polymer is semi-filled, so it is opaque and has a medium density.

| General Information          |  |                   |             |  |
|------------------------------|--|-------------------|-------------|--|
| Features                     | High liquidity                         | High liquidity    |             |  |
| Uses                         | Electrical appliances                  |                   |             |  |
|                              | Industrial application                 |                   |             |  |
|                              | Application in Automobile Field        |                   |             |  |
|                              | General                                |                   |             |  |
|                              | Consumer goods application field       |                   |             |  |
|                              |  |                   |             |  |
| RoHS Compliance              | RoHS compliance                        | RoHS compliance   |             |  |
| Forms                        | Particle                               | Particle          |             |  |
| Processing Method            | Injection molding                      | Injection molding |             |  |
| Physical                     | Nominal Value                          | Unit              | Test Method |  |
| Density                      | 0.980                                  | g/cm³             | ISO 1183    |  |
| Hardness                     | Nominal Value                          | Unit              | Test Method |  |
| Durometer Hardness (Shore A) | 70                                     |                   | ISO 868     |  |
| Elastomers                   | Nominal Value                          | Unit              | Test Method |  |
| Tensile Stress               |  |                   | ISO 37      |  |
| 100% strain                  | 2.40                                   | MPa               | ISO 37      |  |
| 300% strain                  | 3.60                                   | MPa               | ISO 37      |  |
| Tensile Stress (Break)       | 8.80                                   | MPa               | ISO 37      |  |
| Tensile Elongation (Break)   | 610                                    | %                 | ISO 37      |  |
| Tear Strength                | 33                                     | kN/m              | ISO 34-1    |  |
| Compression Set              |  |                   | ISO 815     |  |
| 23°C, 72 hr                  | 13                                     | %                 | ISO 815     |  |
| 70°C, 22 hr                  | 60                                     | %                 | ISO 815     |  |
| 100°C, 22 hr                 | 92                                     | %                 | ISO 815     |  |
| Additional Information       | Nominal Value                          |                   |             |  |
| General Material Type        | Styrene thermoplastic elastomers (TES) |                   |             |  |
| 各项属性值是采用注射模制基板测量得出           |  |                   |             |  |
| Injection                    | Nominal Value                          | Unit              |             |  |
| Processing (Melt) Temp       | 180 - 220                              | °C                |             |  |
| Mold Temperature             | 30.0 - 60.0                            | °C                |             |  |

#### Injection Rate

Fast

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