

# INEOS LLDPE LL6910KJ

Linear Low Density Polyethylene  
INEOS Olefins & Polymers Europe

Message:

LLDPE film products

Applications

LL6910KJ is particularly suitable for use in lean and rich blend blown film applications, such as overwrap, counter bags, shrink film (lean blends, 10 to 30% LLDPE) and stand-up pouch applications.

Benefits and Features

LL6910KJ is a linear low density polyethylene copolymer containing hexene-1 as the co-monomer. It offers the following properties:

Very high stiffness and downgauging potential

Good optical properties

High temperature resistance

High water vapour barrier properties

High creep resistance

Excellent sealability and hot-tack strength

LL6910KJ gives high slip film with easy opening properties when used pure in the thickness range 30 - 70 µm. Addition of other polymers, masterbatches and pigments, or use of other thicknesses may alter film slip and antiblock performance.

If corona treatment is necessary, the level should normally be in the range 38-48 mN/m.

We recommend that you consult your INEOS technical representative for further advice on the use of LL6910KJ.

General Information			
Additive	Anti-caking agent (400 ppm)		
	Antioxidation		
	Sliding agent (800 ppm)		
Features	Moisture proof		
	Rigidity, high		
	Optical		
	hexene comonomer		
	Good creep resistance		
	Good heat sealability		
	Heat resistance, high		
Uses	Films		
	Laminate		
	Bags		
	Mixing		
	Shrinkable film		
RoHS Compliance	Contact manufacturer		
Forms	Particle		
Processing Method	Blow film		
Physical	Nominal Value	Unit	Test Method
Density	0.937	g/cm <sup>3</sup>	ISO 1183/D

Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ISO 1133
<b>Mechanical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Coefficient of Friction	0.23		ASTM D1894
<b>Films</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Film Thickness - Tested	38	µm	
Tensile Modulus - 1% Secant (38 µm, Blown Film)	450	MPa	ISO 1184
Tensile Stress			ISO 527-3
MD: Yield, 38 µm, blown film	18.0	MPa	ISO 527-3
TD: Yield, 38 µm, blown film	21.0	MPa	ISO 527-3
MD: 38 µm, blown film	54.0	MPa	ISO 527-3
TD: 38 µm, blown film	36.0	MPa	ISO 527-3
Tensile Elongation			ISO 1184
MD: Broken, 38 µm, blown film	780	%	ISO 1184
TD: Broken, 38 µm, blown film	990	%	ISO 1184
Dart Drop Impact (38 µm, Blown Film)	65	g	ASTM D1709A
Elmendorf Tear Strength <sup>1</sup>			ASTM D1922
MD : 38.0 µm	13.7	kN/m	ASTM D1922
TD : 38.0 µm	127.5	kN/m	ASTM D1922
<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Vicat Softening Temperature	121	°C	ISO 306/A50
<b>Optical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Gloss (45°, 38.0 µm, Blown Film)	50		ASTM D2457
Haze (38.0 µm, Blown Film)	15	%	ASTM D1003
<b>Additional Information</b>			
Film properties taken from 38 µm film, 2:1 blow up ratio, 230°C melt temperature.			
<b>Extrusion</b>	<b>Nominal Value</b>	<b>Unit</b>	
Melt Temperature	180 - 230	°C	
<b>NOTE</b>			
1.	Blown Film		

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