RTP EMI 1261 S-65D

Thermoplastic Polyurethane Elastomer (Polyester) RTP Company

Message:

EMI/RFI Shielding - Stainless Steel Fiber

General Information			
Filler / Reinforcement	Stainless steel fiber, 10% filler by weight		
Features	Electromagnetic shielding (EMI)		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	41.4	MPa	ASTM D638
Tensile Elongation (Yield)	400	%	ASTM D638
Flexural Strength	11.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	No Break		ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
	< 1.0E+4	ohms	ASTM D257
	< 1.0E+3	ohms	ESD STM11.11
Volume Resistivity	< 10	ohms·cm	ASTM D257
Static Decay		sec	FTMS 101C 4046.1
Injection instructions			

Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps. Remove hopper magnets. Desiccant Type Dryer Required.

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

